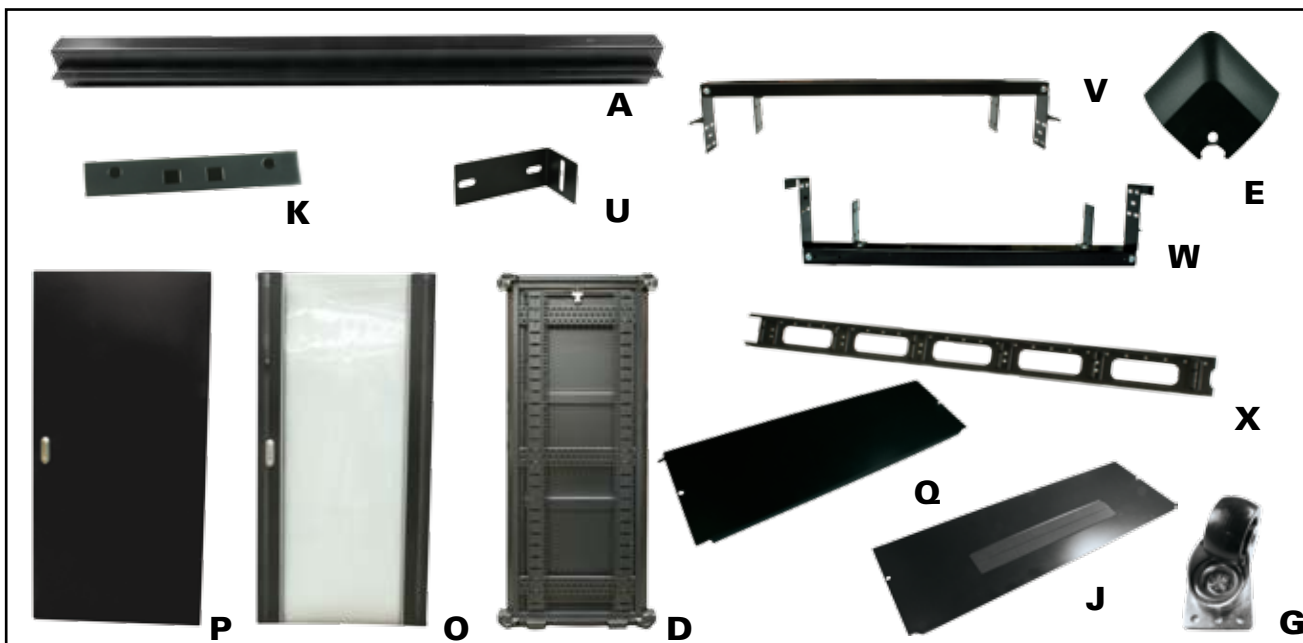
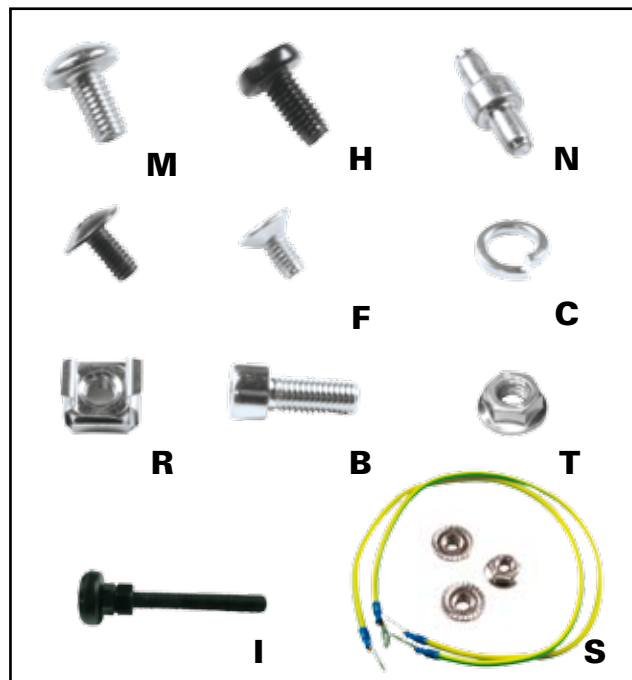


Assembly Guide for 800mm Wide Cabinets



A	4 x Corner posts
B	8 x Frame bolt - M8 x 20 mm
C	8 x Spring washer
D	2 x Side Frame
E	8 x Corner cover
F	8 x Counter sunk screw - M4 x 6 mm
G	4 x Castors
H	22 x Tap tight screw - M5 x 10 mm
I	4 x Adjustable feet
J	Bottom cover
K	2 x Roof support bracket
L	4 x Roof support screw - M4 x 5 mm

M	40 x Hex head bolt - M6 x 10 mm
N	2 x Door hinge pin
O	1 x Glass front door
P	1 x Steel rear door
Q	Top cover
R	40 x Cage nut
S	1 x Earth Kit
T	Self clinching nut
U	L Bracket
V	Profile frame bracket
W	Profile frame bracket
X	Cable management channel

Assembly Guide for 800mm Wide Cabinets



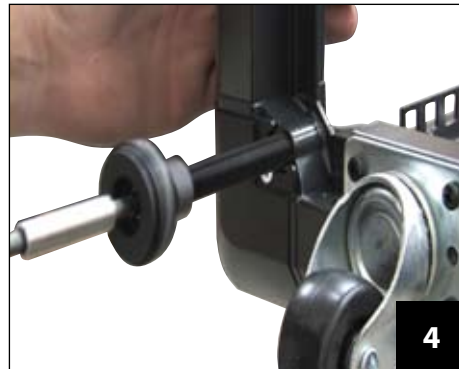
Locate 4 x corner posts (**A**) to one side frame (**D**) with 4 x frame bolt (**B**) and 4 x spring washer (**C**)



Fix 4 x corner cover (**E**) to 1 side frame (**D**) with 4 x counter sunk screw (**F**) (Please note only fix 4 corner covers to the side you have fixed the corner post to the remaining covers will be fixed later)



Fix all 4 x castor (**G**) to both side frames (**D**) using Tap tight screw (**H**)



Fix 2 x Adjustable feet (**I**) to one side frame (**D**) (please note only 2 x Adjustable feet (**I**) to be fitted at this point)



Remove all mounting profiles from both of the side frames (**D**)



Remove all old cage nuts (**R**) from cross members



Insert 4 x cagenut (**R**) top and bottom cross members as shown



Position 2 x profile frame bracket (**V**) On to the top cross member on side frame (**D**)

Assembly Guide for 800mm Wide Cabinets



Lift second side frame (**D**) into position and locate the other 2 x profile frame bracket (**V**) ends into position before fixing the side frame together

9



Position the remaining side frame (**D**) on top of the 4 x corner post (**A**) already installed to complete the frame work of the cabinet and fix with frame bolt (**B**) and spring washer (**C**)

10



Fix 4 x corner cover (**E**) side frame (**D**) with 4 x counter sunk screw (**F**)

11



Fix 2 x Adjustable feet (**I**) to one side frame (**D**)

12



Insert 4 x cage nut (**R**) into 2 x roof support (**K**) *size of roof support **K** will change depending of depth of cabinet

13



Fix roof support bracket (**K**) to top of the frame as shown

14



Install all bottom covers (**J**) to the bottom of the cabinet with Tap tight screw (**H**)

15



Install top covers (**Q**) to the top of the cabinet with hex head bolt (**M**)

16

Assembly Guide for 800mm Wide Cabinets



repeat section 16 as needed

17



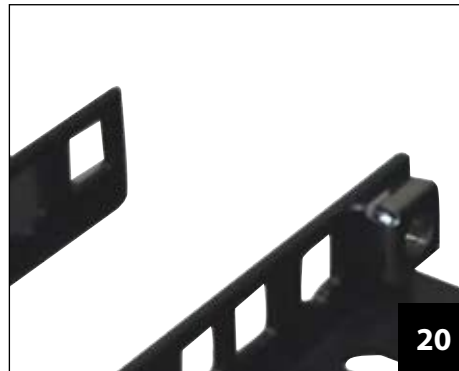
install 2 x profile frame bracket (W) to bottom cross section as shown

18



align all 4 x profile frame brackets (V) and (W) with cage nut (R) and fix with Hex Head bolt (M)

19



Insert 4 x cage nut (R) to bottom and top holes of all 4 mounting profiles as shown

20



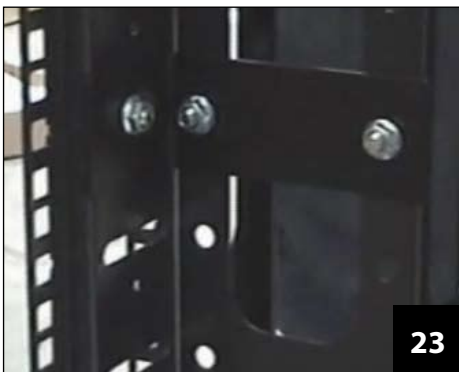
Fix 4 x mounting profile to top and bottom profile frame bracket (V) and (W) with bolt (M) and Self clinching nut (T)

21



Fix 2 x L bracket (U) to both cable management channel (X) with bolt (M) and Self clinching nut (T)

22



Fix both cable management channel (X) to front mounting profiles with bolt (M) Self clinching nut (T)

23



Stand the cabinet up onto its feet and install the door hinge pin (N) on the bottom right corner of the door opening

24

Assembly Guide for 800mm Wide Cabinets



Locate the front door (O) onto the door hinge pin (N)

25



Locate the top hinge to cabinet as shown.

Repeat the above sections 23 to 25 for the rear door

26